



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA3-300
Job Sheet 177611



Part No: SWA3-300

Job Qty: 20 ea

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/25/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG SWA3-300 Rev 3 IPP Rev A 18.02.13 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/25/18	0.00	0.00	Start Up Container		J.C. - L.
110	Mori Seiki	20 pcs		5/25/18	0.50	10.00	MORI NV5000-1		J.C. - L.
120	QC	20 pcs		5/25/18	0.00	0.00	QC2 Machining-1		J.C. - L. 18-05-30
130	QC	20 pcs		5/25/18	0.00	0.00	QC8 Machining-1		OK 18/06/01
150	Outsource	20 pcs		5/25/18			GRO002-VC	5	CT 18-6-1
160	Packaging	20 pcs		5/25/18	0.00	0.00	Packaging2		AT 18/06/11
170	QC	20 pcs		5/25/18	0.00	0.00	QC6		ED
180	Packaging	20 pcs		5/25/18	0.00	0.00	Packaging3		SP 18-06-21
190	QC21-SA	20 Ea		5/25/18	0.00	0.00	QC21		21 JUN 25 2018

Part Op 110 - 1-Machine as per folio FC051 FOLIO REV: AA DWG REV: 3 3- Jaws for 2nd op are in

Descriptions: #185 2-Debur

ALTECH 150 - Issue P/O to ATG: P0040059 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.250	6061-T6 Bar .500 X 1.25	2.1600 ft (.108 ea)	90-Start up Operation	5036 061 4 3177

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X01.250	2	18	0

Part Specifications

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications could not be found.

Plex 5/15/18 10:46 AM Dart.lajeunesse.marie



Container No: S076392



Part: SWA3-300

Job No: 177611

Serial No/Batch: S076392

Revision: 3

Inspector:

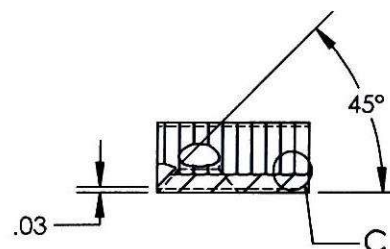
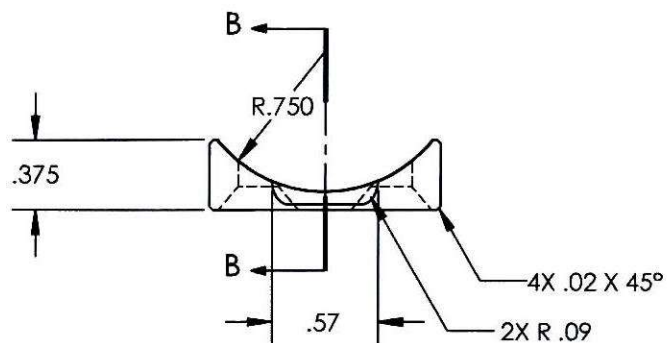
Exp Date: 05/30/2018

Instructions:

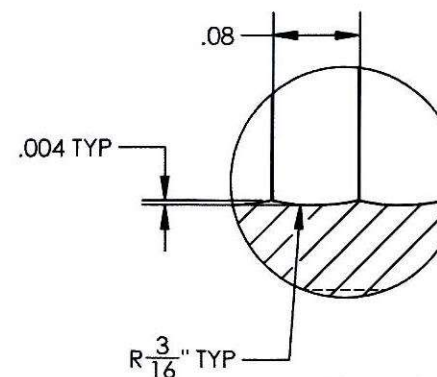
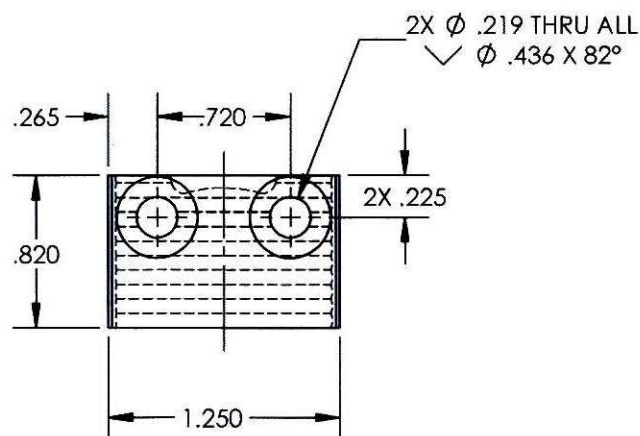
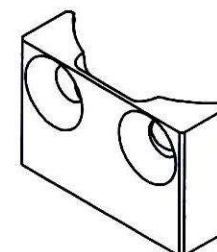
Date: 06/30/18

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

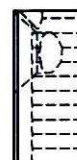
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
3		8/30/2012	JAG	



SECTION B-B



DETAIL C
SCALE 6:1



RED BARN MACHINE	
WIRE CLAMP SWA3 SWIVEL	
DWG NO. SWA3-300	REV 3
MAT'L 6061-T6	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 6/14/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			SWA3-300	1	WIRE CLAMP	6061-T6	1/2 X 1 X 1-3/8	

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	173518	RBT400229-07	Top -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	6/5/18	10 pcs	0 pcs	10 pcs	\$10.55/pcs	\$105.50
							10x		At 18/06/07	
6	177022	C3-12-3	Lock - C3 Hook -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 - Certificate of Conformity is required	Firmed	6/5/18	4 pcs	0 pcs	4 pcs	\$10.4347/pcs	\$41.74
							4x		At 18/06/06	
7	176605	D5230-5	Mounting Bracket Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: _____ Black Anodize as per Dwg. D5230	Firmed	6/5/18	10 pcs	0 pcs	10 pcs	\$6.00/pcs	\$60.00
8	177468	RBE350A93-3307-00-03	Washer -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	6/5/18	30 pcs	0 pcs	30 pcs	\$0.89/pcs	\$26.70
							30x		8/07/07	
9	177466	RBE350A93-3303-02-5	Extractor Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/5/18	30 pcs	0 pcs	30 pcs	\$1.05/pcs	\$31.50
							30x		8/07/07	
10	173919	RBE350A94-3700-C-07	Top -Issue P/O to Groupe Altech: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required	Firmed	6/5/18	30 pcs	0 pcs	30 pcs	\$4.00/pcs	\$120.00
11	177611	SWA3-300	Wire Clamp -Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/5/18	20 pcs	0 pcs	20 pcs	\$3.00/pcs	\$60.00
							new 20x		8/18/07	

Grand Total: \$739.83

Order Notes

CI-



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Certificat de Conformité / Certificate of Compliance



Bon de Livraison / Packing Slip

009916 - 4

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
11-Jun-2018		Ross Montieth			040059			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
8	D5230-5 Rev.	D5230-5 01 -ANO-BLACK [ANODIZE BLACK]	ANODIZE CH	10	10	0	0	0
11	RBE350A94-3700-C-07 Rev.	RBE350A94-3700-C-07 01 -ANO-RED [ANODIZE RED]	ANODIZE CH	30	30	0	0	0
12	SWA3-300 Rev.	SWA3-300 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 3 CLASS 2	ANODIZE CH	20	20	0	0	0

SP18-06-11.

Notes Additionnelles / Additional Notes

[Handwritten signature]

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.